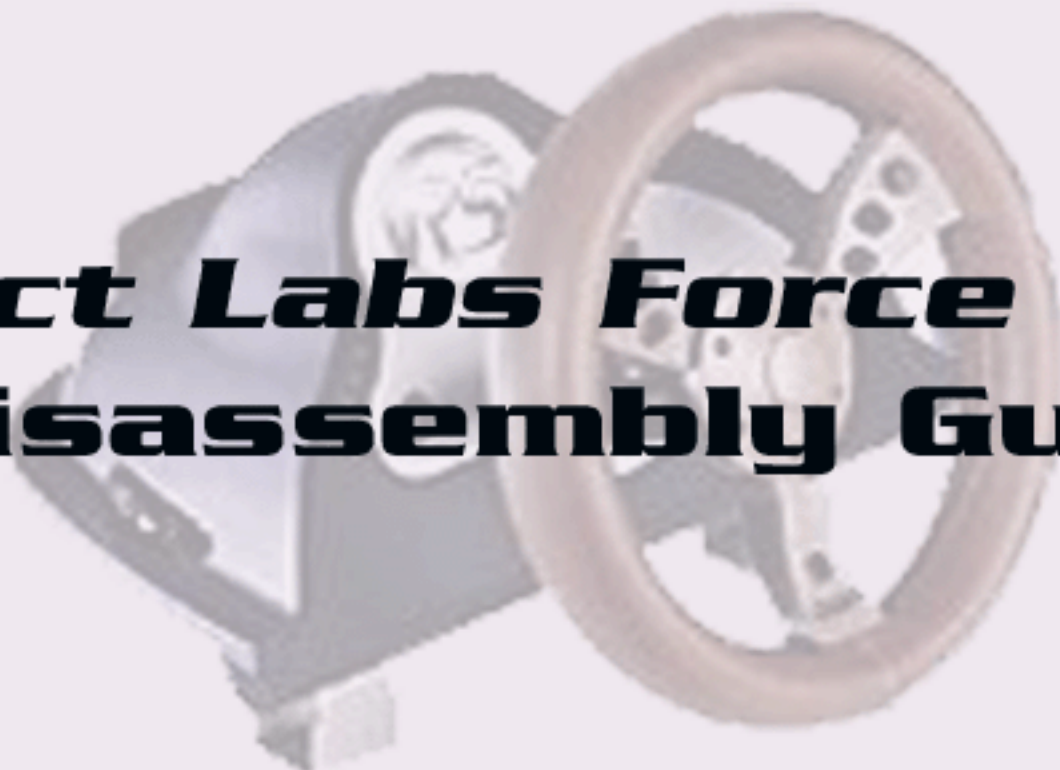


A faded, semi-transparent image of a racing steering wheel and a racing seat serves as a background for the title text. The steering wheel is on the right, and the seat is on the left.

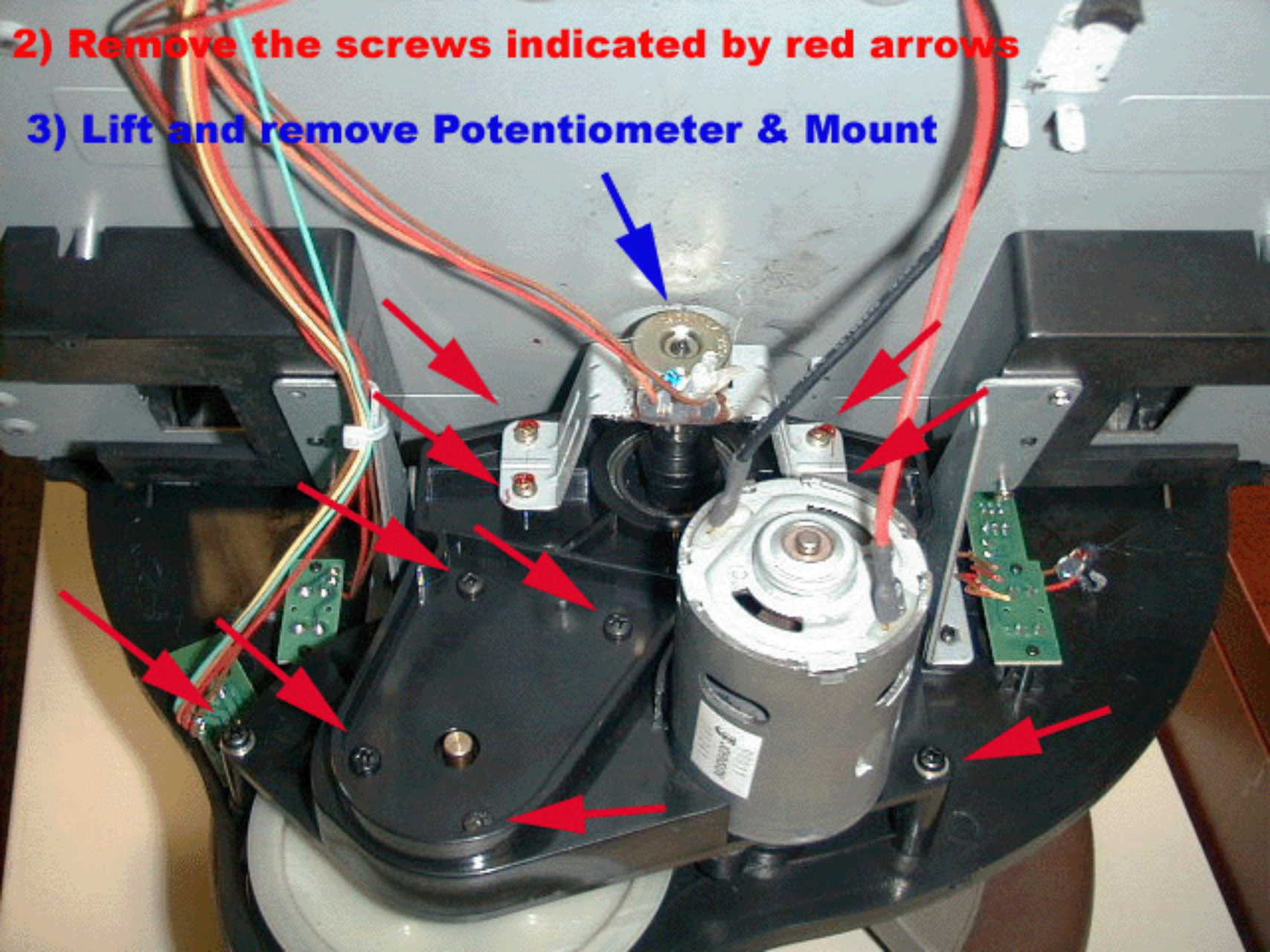
Act Labs Force RS Disassembly Guide

1) Remove the wheel housing



2) Remove the screws indicated by red arrows

3) Lift and remove Potentiometer & Mount



**3) Remove the screws indicated by red arrows
(Some internal components have been
removed for better clarity in the photos)**



4) Peel back the silver dashboard decal and remove the 8 screws indicated. There are 4 screws on each side of the wheel. Only the Right side is shown here.



5) Remove the reinforcing bracket

6) Remove the Potentiometer hub screws



7) Remove the potentiometer hub



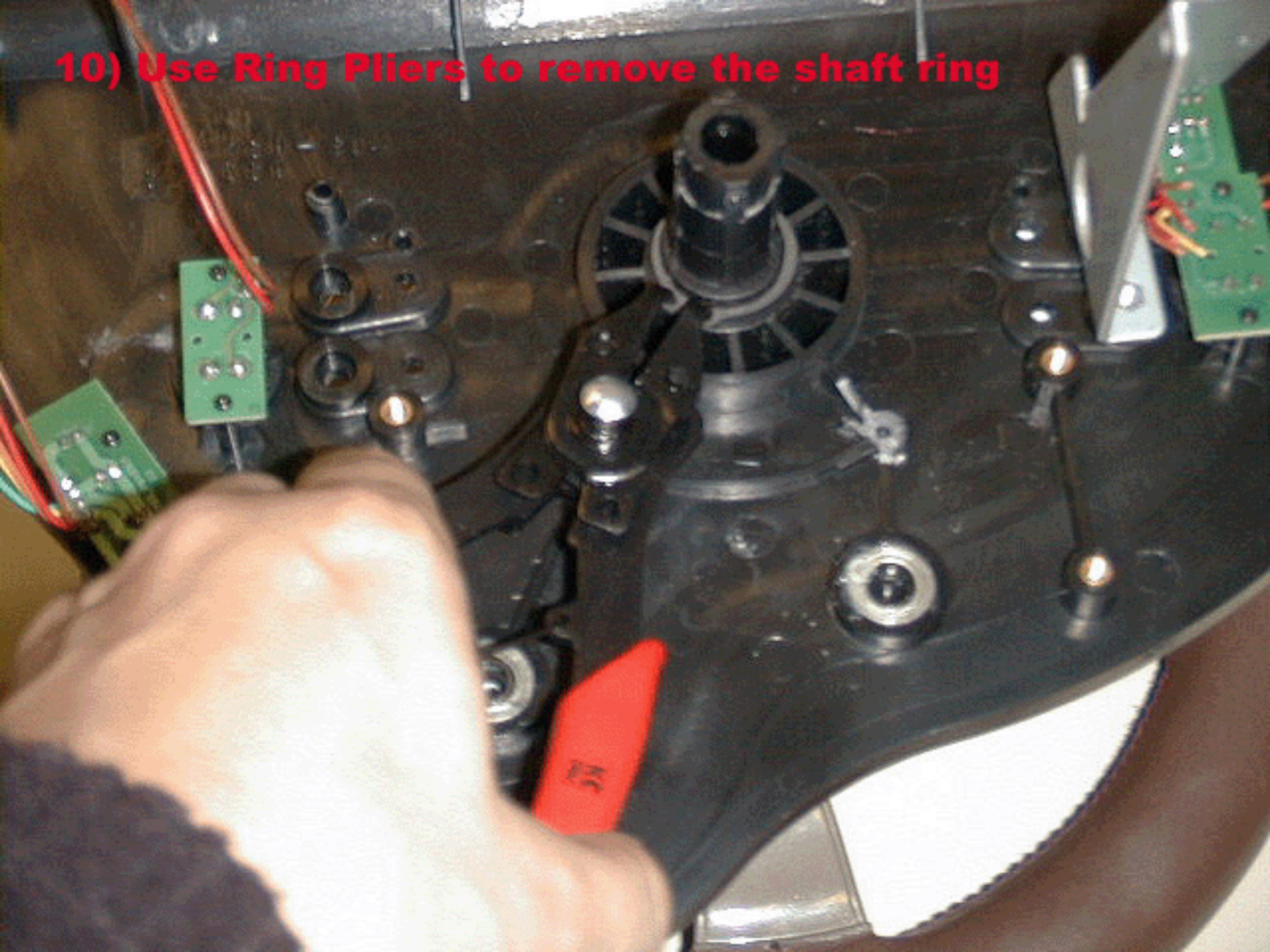
**8) Lift and remove the motor and bracket housing.
Gently ease the drive belts from the gear wheels.**



9) Remove the Plastic Stopper



10) Use Ring Pliers to remove the shaft ring



11) Separate the Dashboard from the wheel shaft

